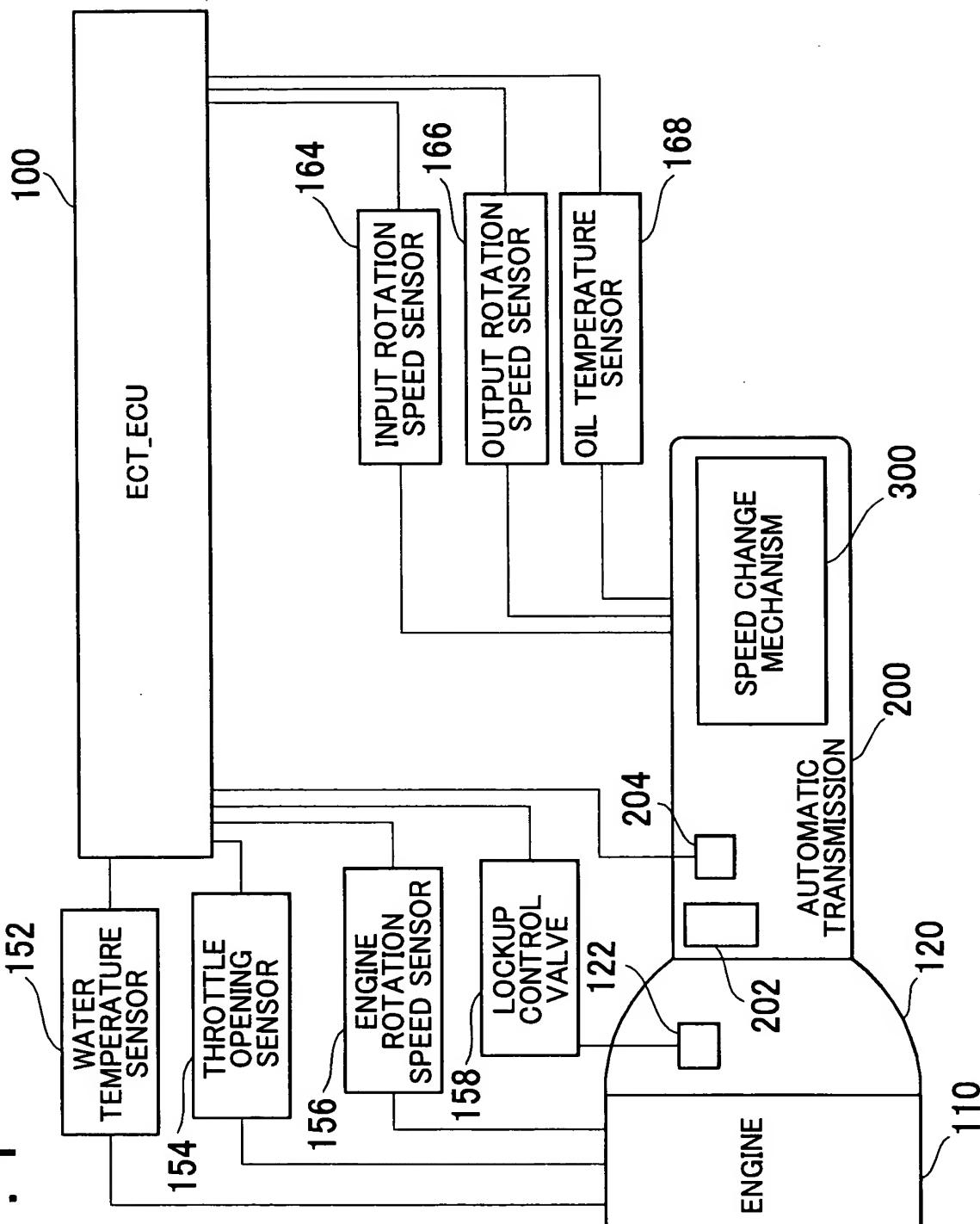
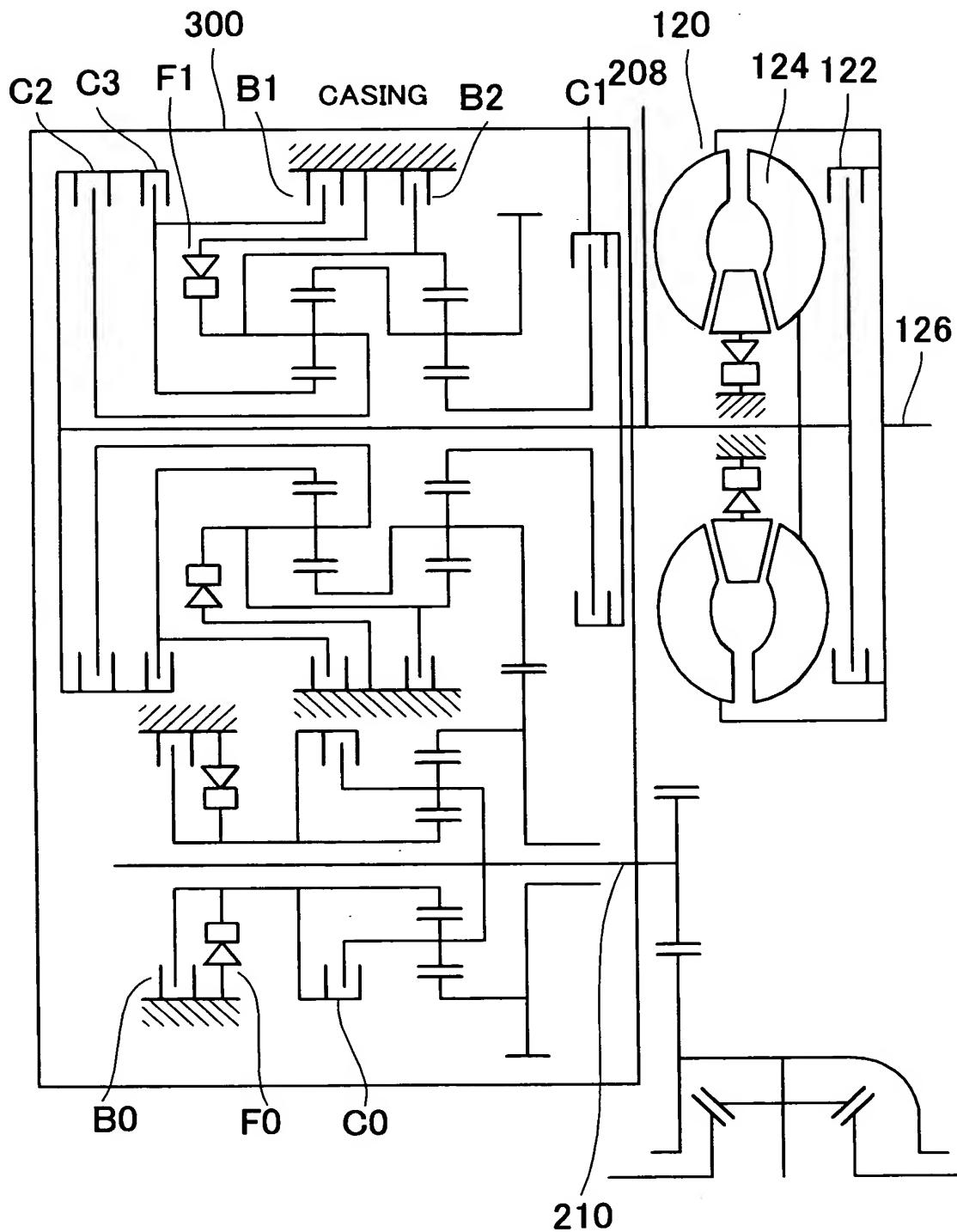


FIG. 1



F I G . 2



F I G . 3

POSITION	CLUTCH&BRAKE							O.W.C	
	C0	C1	C2	C3	B0	B1	B2	F0	F1
N.P	x	x	x	x	o	x	x	x	x
R	x	x	x	o	o	x	o	x	x
D	1ST	x	o	x	x	o	x	x	△ o
	2ND	x	o	x	x	o	o	x	△ x
	3RD	x	o	o	x	o	x	x	△ x
	4TH	x	x	o	x	o	o	x	△ x
	5TH	o	x	o	x	x	o	x	x
	1ST ENGINE BRAKE	x	o	x	x	o	x	o	△ △

FIG. 4

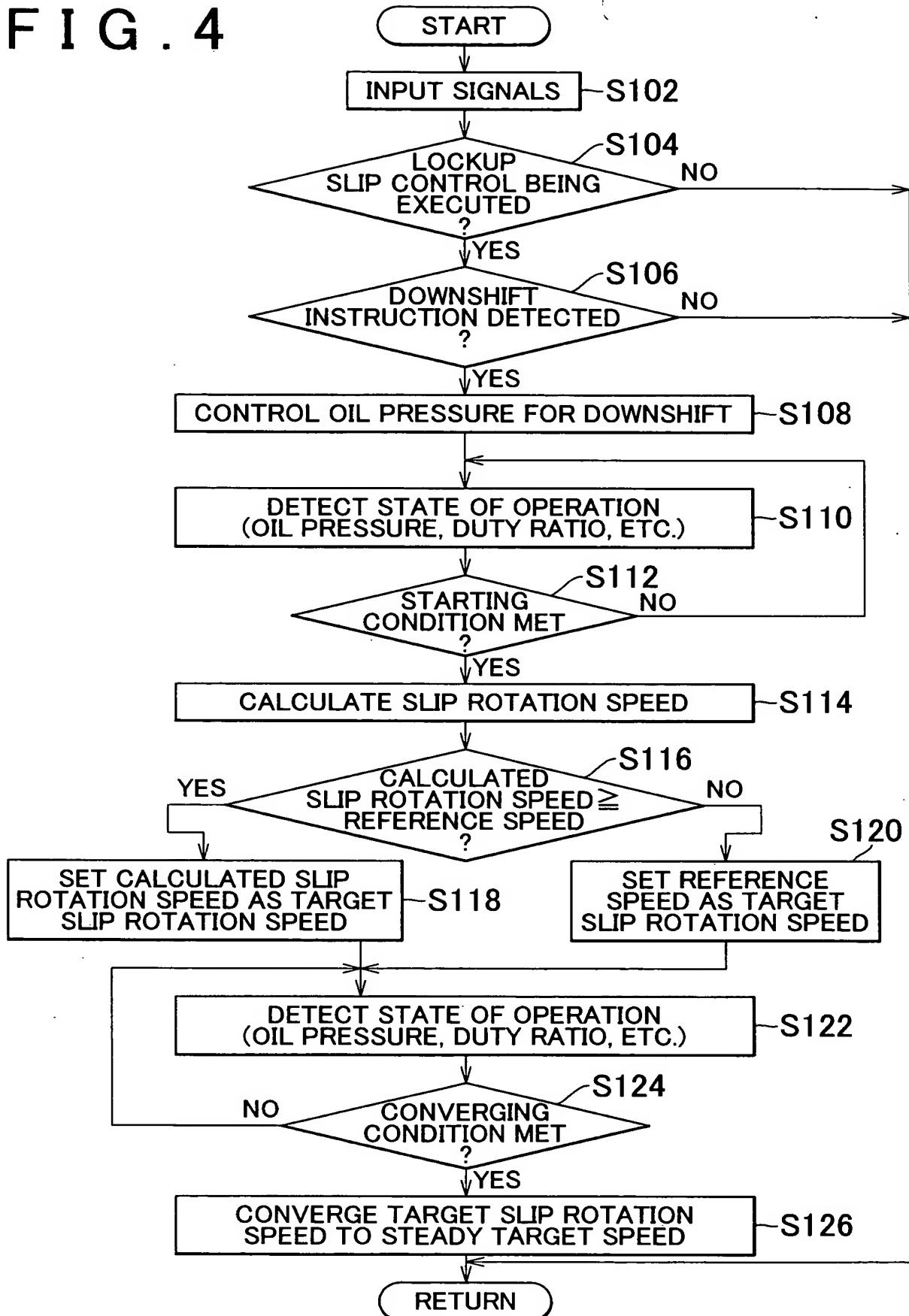


FIG .5A

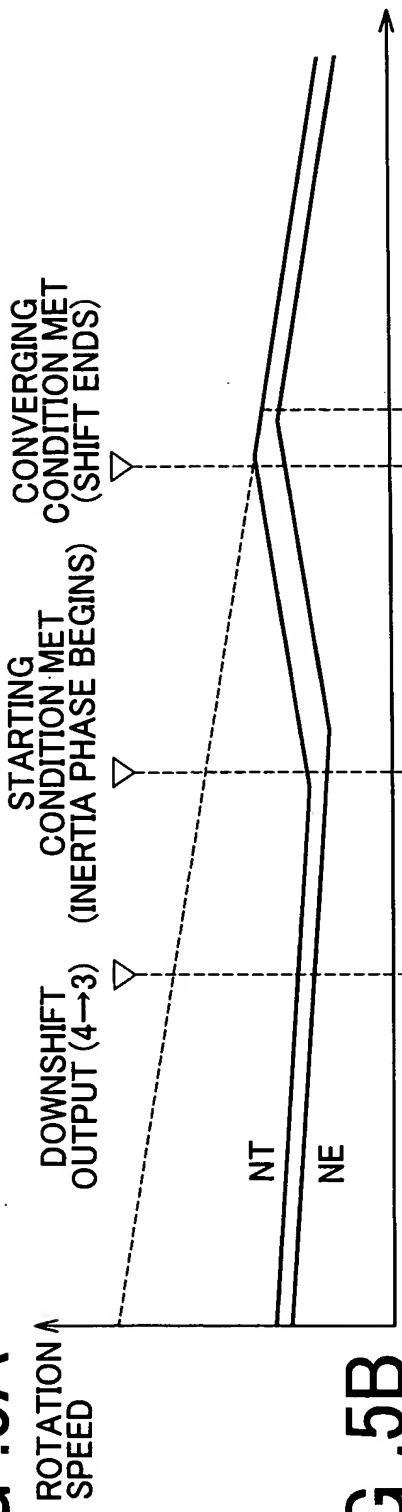


FIG .5B

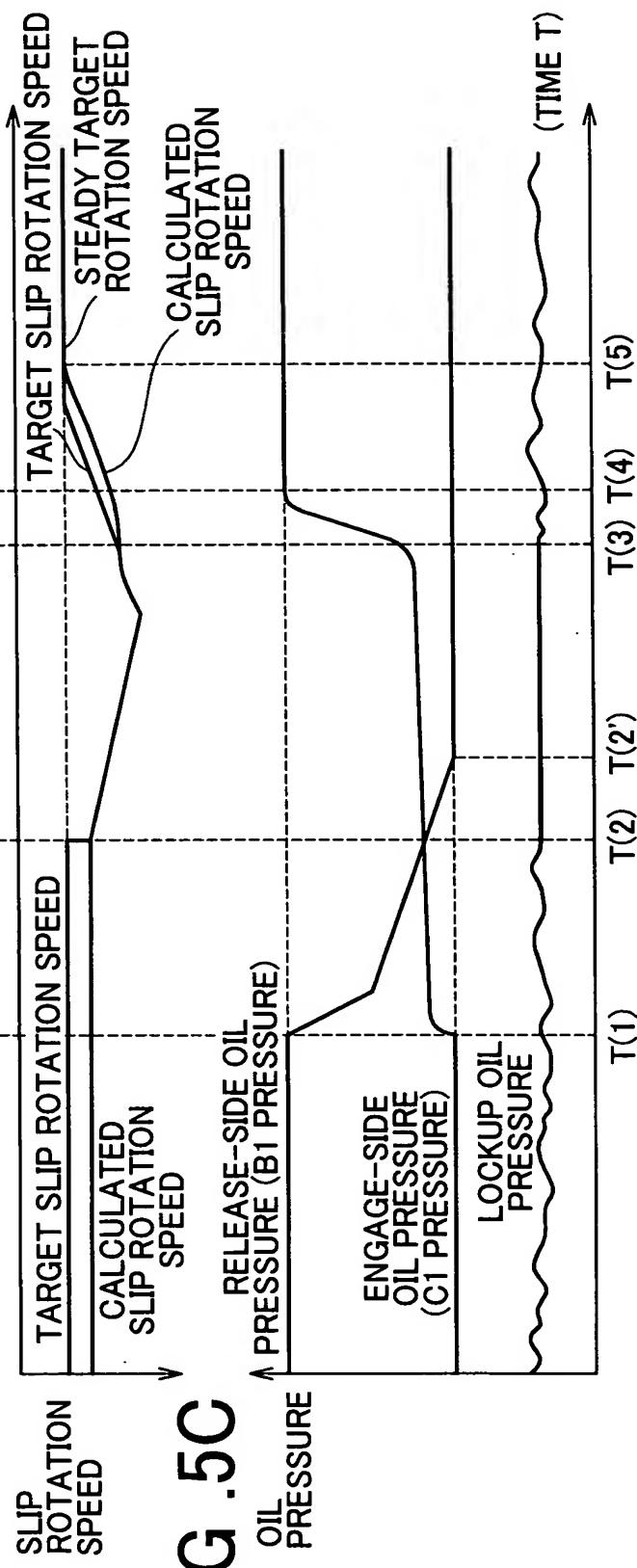


FIG .5C



FIG .6A

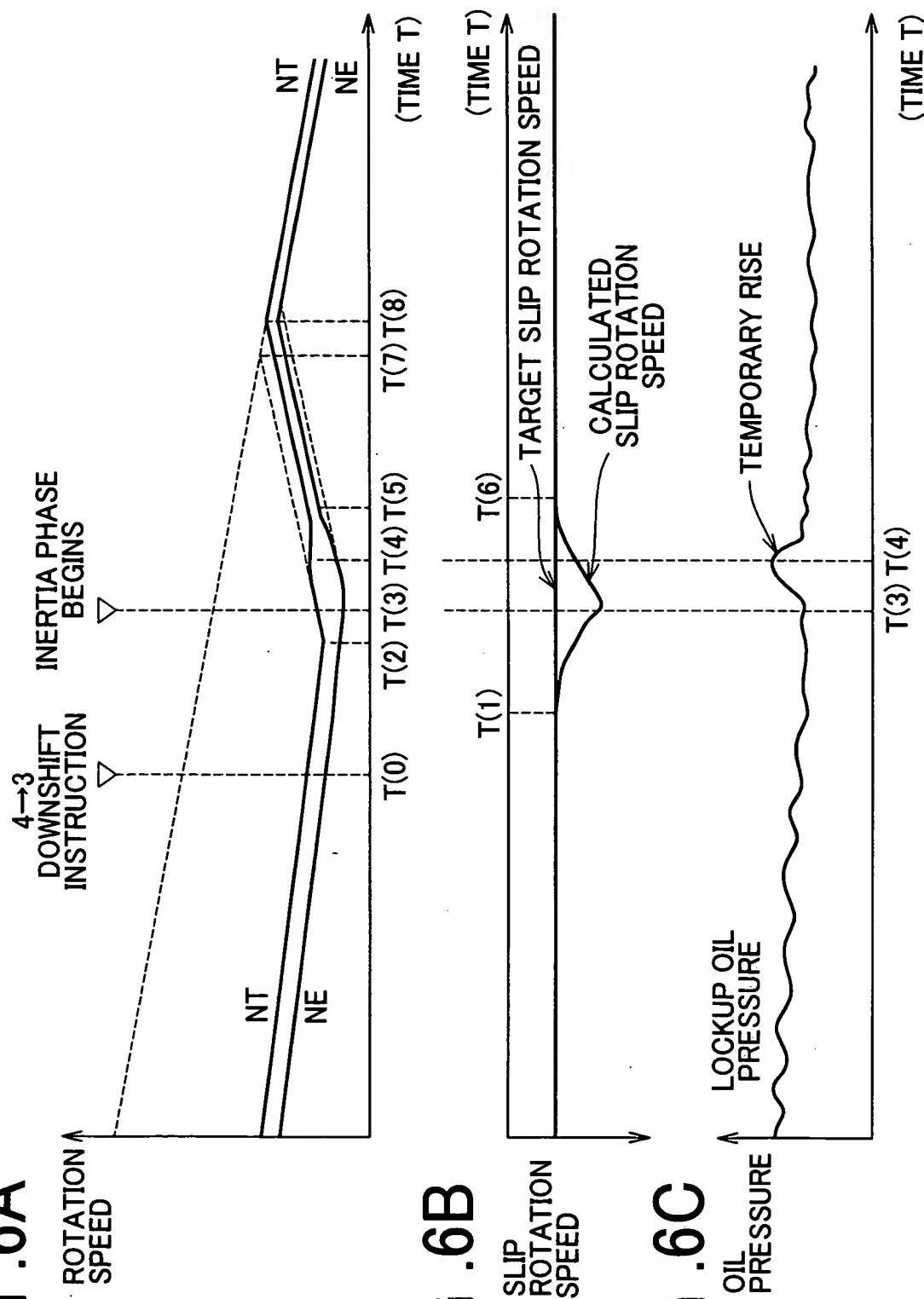


FIG .6B

FIG .6C